

PRODUCT: MORPHINE HYDROCHLORIDE

| ITEMS | SPECIFICATIONS |
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| DESCRIPTION | White or almost white crystalline powder |
| SOLUBILITY | Soluble in water, slightly soluble in ethanol (96%), practically insoluble in toluene |
| IDENTIFICATION a) IR Spectrum b) Chloride reaction | Comparison with spectrum of morphine hydrochloride trihydrate CRS (Standard of Ph. Eur.) Positive |
| APPEARANCE OF S SOLUTION | |
| ACIDITY OR ALKALINITY | Clear and colourless or $\leq Y_6$, BY ₆ ≤ 0.2 ml HCl 0.02M or NaOH 0.02M |
| SPECIFIC OPTICAL ROTATION | -110° ~ -115° |
| RELATED SUBSTANCES (HPLC) a) Codeine b) 2,2'-bimorphine c) Oripavine d) 10-hydroxymorphine e) Morphinone f) Morphine N-oxide g) Others h) Total | |
| SULPHATED ASHES | ≤0.1% |
| WATER | 12.5% ~ 15.5% |
| ASSAY | 98.0% ~ 102.0% |
| RESIDUAL SOVENTS=> Ethanol | ≤5000 ppm |